

Work Order ID 59669

Wednesday, June 09, 2010 12:33:41 PM



Page 1

Item ID: K10003

Accept



Setup Start



Revision ID:

Stop



Item Name: Saddle, D205-634-011

Start Date: 6/9/2010 Start Qty: 4.00



Cust Item ID:

Required Date: 6/17/2010 Req'd Qty: 4.00



Customer:

Reference:

Approvals:

Process Plan:

*H*Date: *10-9-06*

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run

Start



Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

IIN634,635

Rev F

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Create White labels only per PPP K10003

CHG 007

*Solo 7/05**10-6-09**(4)*

110

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

*10-7-1**(4) 9*

120

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

*Solo 7/05**(4)*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 59669

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Item ID: K10003

Accept



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Start Date: 6/9/2010 Start Qty: 4.00



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Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Identify as per dwg & Stock Location: _____

0.00



Packaging

Memo

NVO

0.00

Packaging

2/4/6 (4)

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10-7-6

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

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Picklist Print

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Page 1

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Parent Item: K10003

Parent Item Name: Saddle, D205-634-011

Comments: IPP : I 03.01.16 Reformat: Incorporated D205-641-011 KJ/RF
 IPP : J 06-07-25 As per DSI 9344 JLM
 IPP : K 06.11.17 Per K10003 Rev C KJ
 IPP : L 07.01.12 Document Record for copying bluefile rmv KJ

Start Date: 6/9/2010

Required Date: 6/17/2010

Start Qty: 4.00

Required Qty: 4.00

AN4-51A



Bolt

Purchased No

110 Each 24.0000

8 32



M114941 SL

Location

Loc Qty

Loc Code

ST361

24

112720

2

113121

1

114495

21

AN4-6A



Bolt

Purchased No

110 Each 776.0000

16 64



10-7-1 SL

Location

Loc Qty

Loc Code

ST356

776

112933

96

113149

600

114523

2

114615

78

AN4C47A



Bolt

Purchased No

110 Each 53.0000

4 16



M115530 10-7-1 SL

Location

Loc Qty

Loc Code

ST361

53

114653

53

AN6-12A



Bolt

Purchased No

110 Each 118.0000

8 32



10-7-1 SL

Location

Loc Qty

Loc Code

ST342

118

112314

18

114523

100

52

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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 IPP : J 06-07-25 As per DSI 9344 JLM
 IPP : K 06.11.17 Per K10003 Rev C KJ
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Start Date: 6/9/2010

Required Date: 6/17/2010

Start Qty: 4.00

Required Qty: 4.00

AN960JD416 NAS1149D0463J Purchased No

110 Each 18.0000



Washer

32 128

M115000 10-7-15

Location

Loc Qty

Loc Code

ST357

18

107939

18

AN960JD616 NAS1149D0663J Purchased No

110 Each 0.0000



Washer

8 32

M114988 10-7-15

D2570 Manufactured No

110 Each 173.0000



Bushing

24 96

B59592 10-7-15

Location

Loc Qty

Loc Code

ST018

173

59417

173

D2571 Manufactured No

110 Each 13.0000



Saddle, Fwd Out 205

1 4

B59298 10-7-15

Location

Loc Qty

Loc Code

ST425

8

43564

4

47564

4

ST433

5

58250

3

58667

2

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Work Order ID: 59669



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Start Date: 6/9/2010

Required Date: 6/17/2010

Comments: IPP : I 03.01.16 Reformat: Incorporated D205-641-011 KJ/RF
 IPP : J 06-07-25 As per DSI 9344 JLM
 IPP : K 06.11.17 Per K10003 Rev C KJ
 IPP : L 07.01.12 Document Record for copying bluefile rmv KJ

Start Qty: 4.00

Required Qty: 4.00

D2572

Manufactured No

110

Each

7.0000



Saddle, Fwd In 205

1 (4) 4
 B59300 10-7-10

Location

Loc Qty

Loc Code

ST425

4

43565

4

ST433

3

58668

3

D2573

Manufactured No

110

Each

9.0000



Saddle, Aft Out 205

1 4
 B58999 10-7-10

Location

Loc Qty

Loc Code

ST425

8

43566

4

47566

4

ST434

1

58251

1

D2574

Manufactured No

110

Each

5.0000



Saddle, Aft In 205

1 4
 B59000 10-7-10

Location

Loc Qty

Loc Code

ST425

4

43567

4

ST434

1

58252

1

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Required Date: 6/17/2010

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 IPP : J 06-07-25 As per DSI 9344 JLM
 IPP : K 06.11.17 Per K10003 Rev C KJ
 IPP : L 07.01.12 Document Record for copying bluefile rmv KJ

Start Qty: 4.00

Required Qty: 4.00

D2747

Manufactured No

110 Each

81.0000

4

16

10-7-10



Set Screw

Location

Loc Qty

Loc Code

ST023

81

39224

4

51921

77

Manufactured No

110 Each

77.0000

2

8

10-7-10

D2876



Saddle Spacer

Location

Loc Qty

Loc Code

ST028

77

42364

30

51540

47

Manufactured No

110 Each

72.0000

2

8

10-7-10

D2877



Saddle Spacer

Location

Loc Qty

Loc Code

ST028

72

51541

9

58531

63

Manufactured No

110 Each

8.0000

1

4

B59232 10-7-10

D3405-041



Lug Assembly

Location

Loc Qty

Loc Code

ST474

8

57726

8

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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 IPP : J 06-07-25 As per DSI 9344 JLM
 IPP : K 06.11.17 Per K10003 Rev C KJ
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Start Date: 6/9/2010

Required Date: 6/17/2010

Start Qty: 4.00

Required Qty: 4.00

D3405-043



Lug Assembly

Manufactured No 110 Each 19.0000



10-7-15

Location Loc Qty Loc Code

ST474 19
 53888 1
 57727 9
 59233 9

D3407-041



Tow Ring

Manufactured No 110 Each 1.0000



159208 10-7-15

Location Loc Qty Loc Code

ST464 1
 58209 1

D3417-5



Washer

Manufactured No 110 Each 67.0000



10-7-1

Location Loc Qty Loc Code

ST056 53 67
 52344 17
 59250 50

D3456-1



Washer

Manufactured No 110 Each 83.0000



10-7-1

Location Loc Qty Loc Code

ST058 83
 54692 83

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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 IPP : K 06.11.17 Per K10003 Rev C KJ
 IPP : L 07.01.12 Document Record for copying bluefile rmv KJ

Start Date: 6/9/2010

Required Date: 6/17/2010

Start Qty: 4.00

Required Qty: 4.00

D3533-1

Manufactured No

110 Each

107.0000

2

Set Screw

Location

Loc Qty

Loc Code

ST069 65

107

51602

107

MS21042L4

Purchased No

110 Each

3,861.000

24

Nut

Location

Loc Qty

Loc Code

ST139

2

111827

2

ST300

3859

113422

68

114523

783

114718

1000

114784

2000

9063

8

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Page 6

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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 IPP : J 06-07-25 As per DSI 9344 JLM
 IPP : K 06.11.17 Per K10003 Rev C KJ
 IPP : L 07.01.12 Document Record for copying bluefile rmv KJ

Start Qty: 4.00

Required Qty: 4.00

MS21043-4

Purchased No

110

Each

1,478.000

5

120

10-7-1

SP (40)



Nut

Location

Loc Qty

Loc Code

FG	40	
104603	40	
ST301	1438	
112492	25	
113069	8	
114181	105	
114348	500	
114523	500	
114784	300	

20

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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NOTE: Date & initial all entries

5.0 PARTS LIST

Item	634 -011	634 -015	634 -041	634 -045	641 -011	Part Number	Description
	X					D205-634-011	SKIDTUBE INSTALLATION (STANDARD)
		X				D205-634-015	SKIDTUBE INSTALLATION (MODIFIED)
	1		X			D205-634-041	SKIDTUBE
		1		X		D205-634-045	SKIDTUBE
	1	1			X	D205-641-011	GROUND HANDLING KIT
1			1			D2580-041	205 SKIDTUBE ASSEMBLY (STANDARD)
1				1		D2580-045	205 SKIDTUBE ASSEMBLY (MODIFIED)
2A			16	16		D2594-1	* PLUG
2B			16	16		D2594-3	* O-RING
3			1	1		D2855	* AFT CAP
4			2	2		AN3-5A	* BOLT
5			2	2		AN960JD10L	* WASHER
6A			1	1		D3564-9	* WEARSHOE (REPLACES D2577-1)
6B			1	1		D3566-1	* GASKET
7A			1	1		D3564-11	* WEARSHOE (REPLACES D2577-3)
7B			1	1		D3566-1	* GASKET
8A			1	1		D3564-5	* WEARSHOE (REPLACES D2577-5)
8B			1	1		D3566-5	* GASKET
9A			1	1		D3564-13	* WEARSHOE
9B			1	1		D3566-13	* GASKET
10			50	50		AN3C4A	* BOLT (REPLACES AN3-4A)
11			50	50		AN960C10L	* WASHER (REPLACES AN960JD10L)
12			50	50		ALS4-1032-130	* INSERT
13			2	2		ALS4-1032-225	* INSERT
20	1	1				D2571	SADDLE, FWD OUTSIDE
21	1	1				D2572	SADDLE, FWD INSIDE
22	1	1				D2573	SADDLE, AFT OUTSIDE
23	1	1				D2574	SADDLE, AFT INSIDE
24	8	8				AN4-51A	BOLT
25	16	16				D2570	BUSHINGS
26	8	8				MS21042L4	NUT (OR MS21042-4)
27	8	8				AN6-12A	BOLT
28	8	8				AN960JD616	WASHER
29	16	16				AN4-6A	BOLT
30	32	32				AN960JD416	WASHER
31	16	16				MS21042L4	NUT (OR MS21042-4)
32	4	4				D2747	SET SCREW
33	2	2				D3533-1	SET SCREW
40	1	1				D3407-041	TOW RING (REPLACES D2968-041)
41	1	1				D3456-1	WASHER
43	1	1				MS21043-4	NUT
44	2	2				D3417-5	WASHER
50					1	D3405-041	LUG ASSEMBLY (REPLACES D2736-1)
51					1	D3405-043	LUG ASSEMBLY (REPLACES D2736-3)
52					4	AN4C47A	BOLT
53					8	D2570	BUSHING
54					4	MS21043-4	NUT (OR MS21042-4)
60	2	2				D2876	SADDLE SPACER
61	2	2				D2877	SADDLE SPACER

*DENOTES THAT PART IS INCLUDED WITH ASSEMBLY ABOVE

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Revision: F

Date: 08.10.07